

TECHNICAL INFO

Speed Primer Anthracite

Art.: 02.0419.5020 Aerosol can 500 ml

Speed Primer is a filling primer specially developed for spot repairs. It provides a professional result because of its closed surface structure and its perfect paintability.



Base:	Styrene acrylate
Density:	790 kg/m³
Consistency:	Liquid (ready-to-use in aerosol)
Solvents:	Mixture of aromatic and aliphatic hydrocarbons
Flash point:	< 0°C
Temperature resistance:	-20°C to +110°C
UV resistance:	Good. Slight change in colour may appear.
Water resistance:	Good
Solvent resistance:	Very good. Can be cleaned after ± 20 minutes (depending on the layer thickness) with almost any universal bodywork degreaser.
Application conditions:	+15°C to +30°C
Type of surface:	Sanded layers of old paint, metal, all non-ferrous metals, aluminium, wood, MDF, galvanised metal, plaster and most common plastics
Surface preparation:	The surface must be clean, dry and free of dust and grease. Sand the surface and clean with Innotec Multisol. Clean plastic surfaces with Innotec Repaplast Cleaner Antistatic and pre-treat them with Innotec Repaplast Primer New Formula. (Make sure that the temperature of the surface is at least +15°C!)
Application method:	Shake can well during at least 2 minutes before use. Spraying distance 15-20 cm. Apply in 2 smooth criss-cross layers. Leave 5 minutes for the product to evaporate between the two layers.
Open time:	Max. 24 hours
Dust dry:	± 5 to 8 minutes (at 20°C / 65% relative humidity)
Curing time:	60 minutes (at 20°C / 65% relative humidity / 40μ layer thickness)
Recommended layer thickness:	40 μm (dry layer thickness)
Sandability:	After ± 20 minutes (at 20°C / 65% relative humidity) (wet and dry)
Paintability:	After \pm 20 minutes (at 20°C / 65% relative humidity) compatible with almost all modern paint systems. Due to the huge variety of paint types on the market, it is best to test the paint







beforehand. Please observe the instructions of the relevant paint manufacturer.

Cleaning of materials used:	With Innotec Multisol
Cleaning of hands:	With Innotec Power Scrubs or with Innotec Safe Hand Clean Plus and water
Shelf life:	2 years in original, unopened packaging
Storage conditions:	Store cool and dry
Type of batchcode:	F
EAN Code:	5400563007396

This technical info sheet replaces all previous versions.

All information is supplied without obligation and based on our knowledge and experience with the product under normal conditions. In practice, the information supplied can in no way replace the tests that need to be performed before first use of the product. only prior testing of the product can prove whether the product is indeed suitable for the intended application (or not). Thus, we cannot accept any responsibility in case our products are not used in compliance with the advices given.

If the product should not meet the quality requirements, we will only reimburse up to a maximum of the purchase price of the product. We accept no responsibility whatsoever and shall under no circumstances be liable for damage or consequential loss arising from the use of the product.

For information concerning safe use and storage, please refer to the safety data sheet of the product concerned.



