

## Topweld NF

Art.: 80.0109.9999  
Aerosol can 500 ml

Topweld NF is a high grade, non-flammable welding spray that keeps welding spatter from sticking to the welding nozzle and work piece. It prevents the metal particles from burning into the surface, ensures a smooth wire feeding thanks to its lubricating properties and thus contributes significantly to an optimum welding result.



Base:	Concentrated mixture of natural oils, corrosion inhibitors and surfactants
Density:	1013 kg/m <sup>3</sup>
Solvents:	No solvents
Flash point:	< 0°C
pH:	Almost neutral, pH = 8-9
Application conditions:	+5°C to +35°C
Type of surface:	Metal and most plastics
Surface preparation:	Prepare surface as usual with welding activities
Application method:	Set up your welding equipment as usual. Carry out all necessary pre-treatments to the welding joint. Spray Topweld NF lightly on the place to be welded and on the surrounding 30 cm. Spray it also into the welding nozzle. Make the weld connection according to the prescriptions. If necessary, spray Topweld NF again in the cooled nozzle after welding. After cooling, clean the surface with Innotec <a href="#">Multisol</a> .
Paintability:	Perfect, after full cleaning of the repair area. Then pre-treat according to the instructions for the paint system.
Cleaning of materials used:	With Innotec <a href="#">Multisol</a>
Cleaning of hands:	With Innotec <a href="#">Power Scrubs</a> or with Innotec <a href="#">Safe Hand Clean Plus</a> and water
Shelf life:	2 years in original, unopened packaging
Storage conditions:	Store cool and dry (+5°C to +15°C)
Type of batchcode:	F
Other details:	Water-soluble Silicone-free Non-flammable
EAN Code:	5400563030516

This technical info sheet replaces all previous versions.





All information is supplied without obligation and based on our knowledge and experience with the product under normal conditions. In practice, the information supplied can in no way replace the tests that need to be performed before first use of the product. Only prior testing of the product can prove whether the product is indeed suitable for the intended application (or not). Thus, we cannot accept any responsibility in case our products are not used in compliance with the advices given.

If the product should not meet the quality requirements, we will only reimburse up to a maximum of the purchase price of the product. We accept no responsibility whatsoever and shall under no circumstances be liable for damage or consequential loss arising from the use of the product.

For information concerning safe use and storage, please refer to the safety data sheet of the product concerned.

