

High Build Filler

Art.: 02.1201.7042

Aerosol can 500 ml

High Build Filler is a fast-drying spray putty with high filling power, perfect for filling out sanding scratches and small irregularities in damage repair and paint industry.



Base:	Combination resin
Density:	800 kg/m ³
Consistency:	Liquid (ready-to-use in aerosol)
Solvents:	Esters and ketones
Flash point:	< 0°C
Temperature resistance:	-20°C to +110°C
Solvent resistance:	Very good
Application conditions:	+15°C to +25°C
Type of surface:	All ferrous and non-ferrous metals, aluminium, galvanized metal, sanded polyester putty / fine putty / old paint layers, wood, MDF and most common plastics (pre-treat plastics with Repaplast Primer)
Surface preparation:	The surface must be clean, dry and free of dust and grease. Sand the surface (machine sanding P320 as the last step). Clean surfaces with Innotec Inno-Degreasers . Clean plastic surfaces with Innotec Repaplast Cleaner Antistatic and pre-treat with Innotec Repaplast Primer .
Application method:	Shake can well during at least 2 minutes before use. Spraying distance 20 cm. Apply in two criss-cross layers and leave 5 minutes in between for the product to evaporate. After use invert can and spray until clear to clean the nozzle.
Dust dry:	After ± 10 minutes (at 20°C / 65% relative humidity)
Curing time:	60 minutes (at 20°C / 65% relative humidity / 40µ layer thickness)
Recommended layer thickness:	2 criss-cross layers (one criss-cross layer gives 180µ wet = 80µ dry)
Sandability:	After ± 20 minutes (at 20°C / 65% relative humidity)
Paintability:	After ± 30 minutes (at 20°C / 65% relative humidity), depending on the applied layer thickness. Always seal with a primer (repairs around the size of an A4 sheet preferably with Innotec Speed Primer , larger surfaces with almost all modern primer systems). Due to the huge variety of paint types on the market, pre-test with the respective paint type.
Cleaning of materials used:	With Innotec Multisol





Cleaning of hands:	With Innotec Power Scrubs or with Innotec Safe Hand Clean Plus and water
Shelf life:	1 year in original, unopened packaging
Storage conditions:	Store cool and dry
Type of batchcode:	F
Remarks:	Infra-red drying is possible (after applying the last layer, first leave to evaporate for 10 minutes)
EAN Code:	5400563037690

This technical info sheet replaces all previous versions.

All information is supplied without obligation and based on our knowledge and experience with the product under normal conditions. In practice, the information supplied can in no way replace the tests that need to be performed before first use of the product. Only prior testing of the product can prove whether the product is indeed suitable for the intended application (or not). Thus, we cannot accept any responsibility in case our products are not used in compliance with the advices given.

If the product should not meet the quality requirements, we will only reimburse up to a maximum of the purchase price of the product. We accept no responsibility whatsoever and shall under no circumstances be liable for damage or consequential loss arising from the use of the product.

For information concerning safe use and storage, please refer to the safety data sheet of the product concerned.

